

# 8012

40 Ton Tele-Boom Crawler Crane



**MANTIS**<sup>®</sup>  
CRANES

[mantiscranes.com](http://mantiscranes.com)

#### ACCESS WALKWAYS



#### AUGER KIT AND POLE CLAW



#### LIGHT BAR AND TOOL CIRCUIT



#### WORK PLATFORM



## MANTIS<sup>®</sup> CRANES

### VERSATILE. POWERFUL. DEPENDABLE.

Tadano Mantis cranes are engineered as VERSATILE, heavy-duty machines. We match massive steel fabrications with diesel engines and state of the art hydraulics to provide a POWERFUL crane that meets the toughest demands in full load pick-and-carry as well as lift applications. MANTIS... the one DEPENDABLE crane that does it all on your jobsite





# FEATURES

## NO OTHER CRANE COMBINES SO MANY VALUABLE FEATURES:

- Pick-and-carry the full crane load chart through 360°.
- Lift and walk...even with tracks retracted.
- Climb steeper grades, thanks to minimized counterweight and low center of gravity.
- Pull through deep mud without bogging down.
- Telescope or lift the boom with a full load on the hook.
- Save time and money on the job due to low clearance height, retract on-the-fly tracks and telescopic boom.
- Independent hydrostatic track drives allow pivot turns and counter rotation.
- Hydraulic tool circuit option powers wide choice of Mantis-approved tools.
- New luxury cab with state-of-the-art operator aids.
- Saves time and money on deployment and shipping with less haul vehicles, less time wasted on boom erection and fewer personnel on the erection crew.



Large access doors, spacious machinery compartments simplify preventative maintenance and service of the crane.



Conveniently positioned cameras display the winch as well as the blind area directly behind the crane. Full color video display in operator cab is standard equipment.



Spacious cab, adjustable seat, and conveniently located controls are common in all Tadano Mantis Cranes.



State-of-the-art, user friendly rated capacity limiter provides continuous feedback of crane lift and position data.

# SPECIFICATIONS

## MAXIMUM LIFTING CAPACITY

40 ton at 12 feet (36t at 3.6m)

## BOOM

3-section full power synchronized telescoping boom. Synchronized telescoping system consists of one double acting hydraulic cylinder with load holding valve and extension and retraction cables.

- Retracted Length: 39'0" (11.9m) • Extended Length: 90'0" (27.4 m)
- Extension Time: 102 s
- Elevating Angles: -1° to 78° • Elevating Time: 64 s
- Boom Head: Four, 15 inch (381 mm) diameter cast nylon sheaves on heavy-duty roller bearings
- Auxiliary Boom Head: Quick reeve, single 19 inch (483 mm) diameter high-strength, cast nylon sheave mounted on a heavy-duty roller bearing.
- Hook Block: 40 ton (36t) hook block - Four 19 inch (483 mm) diameter sheaves mounted on heavy duty roller bearings with swivel hook and safety latch.
- Headache Ball: 12 ton (11t) ball includes a swivel hook with a safety latch.

## WINCHES

Planetary geared two-speed winch includes a bent axis hydraulic motor, multi-disc internal brake and counterbalance valve. Drum rotation indicator is included

- Main Winch
  - Rope Diameter and Length: 5/8" x 530 ft (16mm x 162m)
  - Single line pull: 15,530 lb (69.1 kN) (first layer)
  - Single line speed: 230 ft/min (70.0 m/min) (4th layer)
- Auxiliary Winch
  - Rope Diameter and Length: 5/8" x 350 ft (16mm x 107m)
  - Single line pull: 12,000 lb (53.4 kN) (first layer)
  - Single line speed: 217 ft/min (66.1 m/min) (at the 4th layer)

## TRAVEL

Each side frame contains a pilot controlled, two-speed track drive with hydraulic axial piston motor and parking brake. Travel system provides skid steering and counter rotation.

- Low travel speed: 0.78 mph (3.2 km/h)
- High travel speed : 1.29 mph (4.8 km/h)
- Gradeability (unladen): 78%

## LOAD MOMENT INDICATOR & ANTI -TWO BLOCK

Standard Rated Capacity Limiter and Anti-Two Block system

- Control function shutdown. Audible and visual warnings
- LCD screen provides a continuous display of working boom length, boom angle, working load radius, tip height, parts-of-line (operator set), machine track configuration, relative load moment, maximum permissible load and actual load.

## OPERATOR'S CAB

Fully-enclosed, air conditioned all-steel modular cab with lockable swinging door, acoustical lining, anti-slip floor and tinted safety glass.

- Rear view cameras are appropriately located as are three remote control work lights.
- 2-speed windshield wiper, top glass wiper
- Six-way adjustable fabric seat with headrest, seat belt
- Seat and armrest termination switches immediately disable all hydraulic functions as the operator rises from the seat or lifts the left hand armrest.

Dash instrumentation: tachometer, voltmeter, oil pressure gauge, temperature gauge, hour meter and fuel gauge. Indicators are provided for crane level, load moment, drum rotation, air filter restriction, hydraulic oil temperature and filter restriction, engine oil pressure and temperature.

## ENGINE

- Make/ Model: Cummins QSB 6.7
- Rating: 260 hp (194 kW) @ 2100 RPM
- Alternator: 130 amp

## ELECTRICAL SYSTEM

12 VDC

## COUNTERWEIGHT

Total 10,000 lb (4,540 kg) rear counterweight (One piece)

## SWING

Gear motor driving a planetary gear reducer with a shaft mounted pinion, external gear shear ball slew bearing bolted to the superstructure and the carbody allows the superstructure to rotate 360°

- Swing Speed: 0 – 2.2 rpm
- Swing Parking Brake: Spring applied failsafe brake with hydraulic release that is controlled from the operators cab
- Swing Service Brake: Hydraulically applied, controlled through foot actuated pedal
- House Lock System: 2-position, manually pinned

## HYDRAULIC SYSTEM

- Hydraulic Pumps: Two high pressure, variable axial piston pumps with load sense and power limiting control for crane functions.
- Directional Valves: Multiple pressure and flow compensated valves with integrated relief valves controlled by hydraulic pilot signals.
- Pump output: 154 gpm (583 l/min) @ 2100 RPM engine speed. 4,800 psi (330 bar) maximum pressure
- Filtration: 5 micron.

## SIDE FRAMES

Two welded steel side frames are paired with a track group. The side frames extend and retract hydraulically and are controlled from the cab.

- Track Rollers: Two top and thirteen bottom sealed rollers on each track frame idler. Oil filled, self lubricating with spring type tensioner
- Track Shoes: 36 inch (900 mm) 3-bar semi grouser

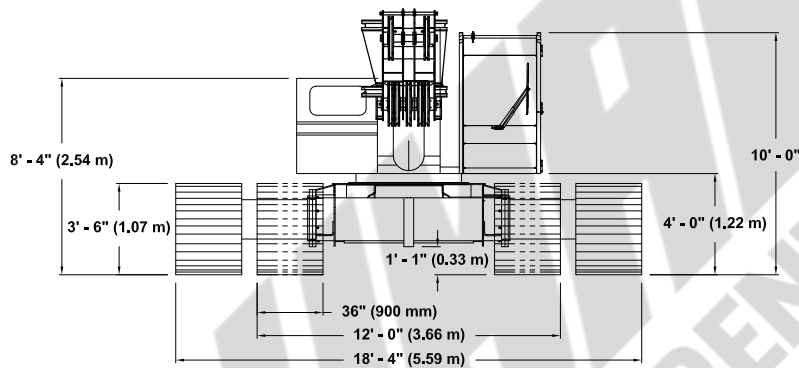
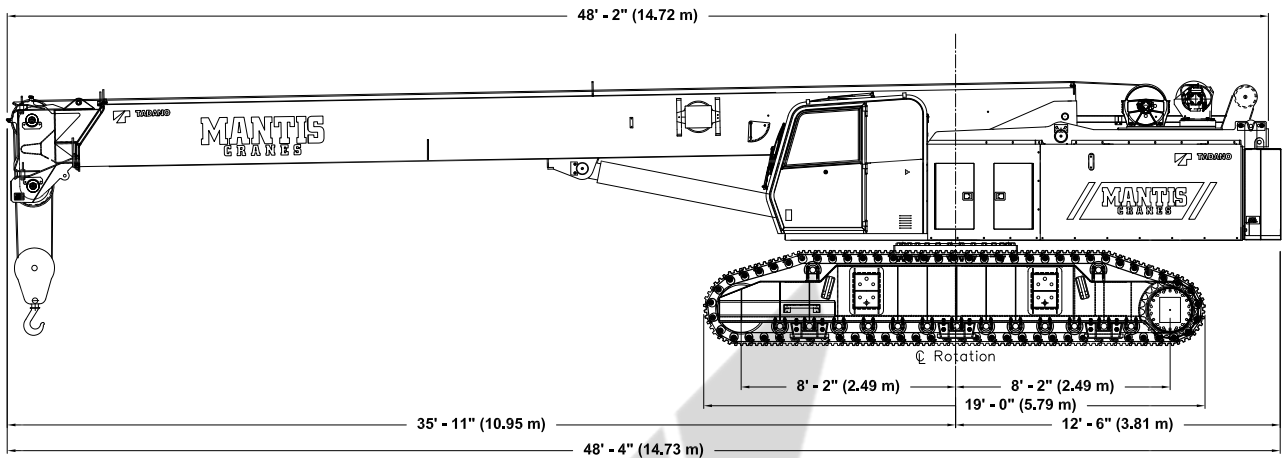
## OPTIONAL EQUIPMENT

- Boom Extension: Lattice type, swing away
  - Length: 30 feet (9.1m)
  - Head: Two, 19-inch (483 mm) diameter cast nylon sheaves on heavy-duty roller bearings
  - Max. Lifting Height: 121 ft (36.9 m)
- Boom Jib: Lattice type, swing away, stores along boom extension
  - Length: 20 feet (6.1m)
  - Offset Angles: 15° & 30°
  - Max. Lifting Height: 140 feet (42.7 m)
- Track Shoes: 30 inch (760 mm) 3-bar semi grouser
- Track Shoes: 31.5 inch (800 mm) flat shoe
- Auger Ready Package: Includes hoses, fasteners and stowage bracket assembly mounted to the base section of the boom with a flow capability of 34 gpm (130 l/min)
- Complete Auger Package: Adds a two speed auger motor/gear box and one 60 inch (1.52 m) kelly bar to the Auger Ready Package.
- Tool Circuit: Provides 5 gpm (23 l/min) and 10 gpm (45 l/min) at 2,500 PSI (176 bar) through a 50 foot (15.2m) twin hose reel with quick disconnect fittings to operate open center tools.
- Free Fall Hoists: All winches are available in controlled free fall configurations.
- Cold Weather Packages: Cold weather options are available for operation to -40°C (Consult factory for application support)
- Work Platform: Model WP750 — 36 in x 72 in (0.9m x 1.8m) , all steel, welded, two person platform with maximum capacity of 750 lbs (340 kg).
- Pole Claw: Heavy-duty pole claw with hydraulic clamp and tilt.
- Radio control package.
- Rotation resistant wire rope.

# DIMENSIONS

# 8012

40 Ton Tele-Boom Crawler Crane

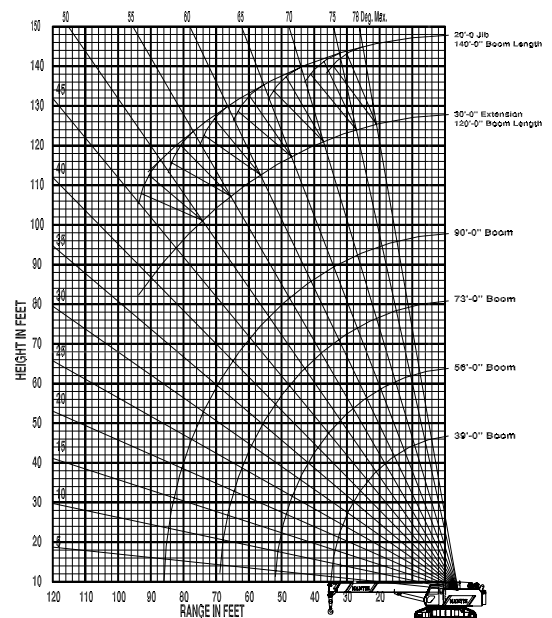


90 FT MAIN BOOM, 30 FT EXTENSION & 20 FT JIB

## WIDTHS, WEIGHTS, AND GROUND PRESSURES\*

Shoe Width	Overall Width		Area	Ground Pressure	Working Weight
	Retracted	Extended			
24 in (609 mm)	11 ft 0 in (3.35 m)	17 ft 2 in (5.23 m)	9,360 in <sup>2</sup> (6.04 m <sup>2</sup> )	8.9 psi (0.62 kg/cm <sup>2</sup> )	82,950 lb (37,630 kg)
30 in (762 mm)	11 ft 6 in (3.51 m)	17 ft 8 in (5.39 m)	11,700 in <sup>2</sup> (7.55 m <sup>2</sup> )	7.3 psi (0.51 kg/cm <sup>2</sup> )	84,934 lb (38,530 kg)
36 in (900 mm)	12 ft 0 in (3.66 m)	18 ft 4 in (5.59 m)	14,040 in <sup>2</sup> (9.06 m <sup>2</sup> )	6.2 psi (0.44 kg/cm <sup>2</sup> )	86,904 lb (39,420 kg)

\* Crane equipped with: 80 ft boom, extension, jib, 30 ton hook block, 7 ton headache ball





# TADANO MANTIS CORPORATION

1705 Columbia Avenue • Franklin, TN 37064 USA • Toll-Free: 1-800-272-3325 • Fax: 615-790-6803 • [mantiscranes.com](http://mantiscranes.com)



**SPECIAL APPLICATIONS**



**POWERLINE**



**POWERLINE**



**ANTARCTIC CONSTRUCTION**



**EASY LOADER**

### GENERAL DATA

<b>CRANE CAPACITY</b>	40 ton at 12 feet (36t at 3.6m)
<b>BOOM</b>	3-section, 39'0" – 90'0" (11.9 m – 27.4 m)
<b>DIMENSION</b>	
Overall Length	48'4" (14.73 m)
Overall Width (tracks extended)	18'4" (5.59 m)
Overall Width (tracks retracted)	12'0" (3.66 m)
Overall Height	10'0" (3.05 m)
<b>MASS</b>	
Gross Vehicle Mass (Standard Equipment Package)	86,904 LB (39,420 kg)
<b>PERFORMANCE</b>	
Travel Speed	0.78 mph – 1.29 mph (1.3 km/h – 2.1 km/h)
Gradability	78%

### CRANE SPECIFICATION

#### MODEL

8012

#### CAPACITY

40 ton at 12 feet (36t at 3.6m)

#### BOOM

3-section full power synchronized telescoping boom. Synchronized telescoping system consists of double acting hydraulic cylinder with load holding valves and extension and retraction cables.

- Retracted Length: 39'0" (11.9 m)
- Extended Length: 90' 0" (27.4 m)
- Extension Time: 102 s
- Elevating Angles: -1° to 78°
- Elevating Time: 64 s
- Boom Head: Four, 15 inch (381 mm) diameter cast nylon sheaves on heavy-duty roller bearings.

#### AUXILIARY BOOM HEAD

Quick reeve, single 19 inch (483 mm) diameter high-strength, cast nylon sheave mounted on a heavy-duty roller bearing.

- Hook Block: 40 ton (36 t) hook block – Four - 19 inch (483 mm) diameter sheaves mounted on heavy duty roller bearings with swivel hook and safety latch.
- Headache Ball: 12 ton (11) ball includes a swivel hook with a safety latch

### COUNTERWEIGHT

10,000 LB (4,540 kg) single piece counterweight can be removed and installed via a pendant attached to the boom

### WINCHES

Planetary geared single-speed winch includes a bent axis hydraulic motor, multi-disc internal brake, counterbalance valve, grooved drums and cable follower. Drum rotation indicator is included (complete winch performance specs on Page 4)

- Main Winch
  - Rope Diameter and Length: 5/8" x 530 ft (16 mm x 162 m)
  - Single line pull: 15,630 lb (69.5 kN)(first layer)
  - Single line speed: 247 ft/min (75 m/min)(4th layer)
- Auxiliary Winch
  - Rope Diameter and Length: 5/8" x 350 ft (16 mm x 107 m)
  - Single line pull: 15,630 lb (69.5 kN)(first layer)
  - Single line speed: 247 ft/min (75 m/min)(4th layer)

### TRAVEL

Each side frame contains a pilot controlled, two-speed track drive with hydraulic axial piston motor and parking brake. Travel system provides skid steering and counter rotation.

- Low travel speed: 0.78 mph (1.3km/h)
- High travel speed : 1.29 mph (2.1 km/h)
- Gradeability (unladen): 78%

### SWING

Gear motor driving a planetary gear reducer with a shaft mounted pinion, external gear shear ball slew bearing bolted to the superstructure and the carbody allows the superstructure to rotate 360°

- Swing Speed: 0 – 2.2 rpm
- Swing Parking Brake: Spring applied failsafe brake with hydraulic release that is controlled from the operators cab
- Swing Service Brake: Hydraulically applied, controlled through foot actuated pedal
- House Lock System: 2-position, manually pinned

### LOAD MOMENT INDICATOR

Standard Rated Capacity Limiter and Anti-Two Block system

- Control function shutdown. Audible and visual warnings
- LCD screen provides a continuous display of working boom length, boom angle, working load radius, tip height, parts-of-line (operator set), machine track configuration, relative load moment, maximum permissible load and actual load.
- Anti-two block weight allows quick reeving of hook block

### FRAME

The frame is an all-steel, welded structure, precision machined to accept attachment of the boom and swing components.

**OPERATORS CAB**

Fully-enclosed, air conditioned all-steel modular cab with lockable swinging door, acoustical lining, anti-slip floor and tinted safety glass.

- Rear view cameras are appropriately located as are three remote control work lights.
- Vent window in the rear of the cab.
- Grab bars and steps are located for easy access to the cab.
- Defroster, heater, circulating fan
- 2-speed windshield wiper, top glass wiper
- Six-way adjustable fabric seat with headrest, seat belt
- Dome light
- Dry-chemical fire extinguisher
- Two-way armrest mounted hydraulic joysticks control swing, boom extend, main winch, and boom hoist. Hydraulic foot pedals control the travel and swing service brake functions.
- Seat and armrest termination switches immediately disable all hydraulic functions as the operator rises from the seat or lifts the left hand armrest.

Dash instrumentation: tachometer, voltmeter, oil pressure gauge, temperature gauge, hour meter and fuel gauge. Indicators are provided for crane level, load moment, drum rotation, air filter restriction, hydraulic oil temperature and filter restriction, engine oil pressure and temperature.

**ENGINE**

- Make/ Model: Cummins QSB 6.7
- Type: 6 Cylinder, Water cooled, 4 Cycle
- Aspiration: Turbocharged and Aftercooled
- Max. Output: 260 hp (194 kw) @ 2200 RPM
- Max Torque: 728 Lb-ft (987 Nm) @ 1500 RPM
- Piston Disp: 6.7 liter
- Bore x Stroke: 107mm x 124mm
- Emission Cert: U.S. EPA Tier 3, Euromot Stage IIIA
- Alternator: 130 amp

**ELECTRICAL SYSTEM**

12 VDC

**FUEL SYSTEM**

- Capacity: 80 gallon (378 liter)
- Filtration: Inline fuel/water separator and engine mounted fuel filter

**SIDE FRAMES**

Two welded steel side frames are paired with a track group. The side frames extend and retract hydraulically and are controlled from the cab.

- Track Rollers: Two top and thirteen bottom sealed rollers on each track frame Idler: Oil filled, self lubricating with spring type tensioner
- Track Shoes: 36 inch (900 mm), 3-bar semi grouser

**HYDRAULIC SYSTEM**

- Hydraulic Pumps: Two high pressure, variable axial piston pumps with load sense and power limiting control for crane functions.
- Directional Valves: Multiple pressure and flow compensated valves with integrated relief valves controlled by hydraulic pilot signals.
- Pump output: 154 gpm (583 l/min) @ 2100 RPM engine speed. 4,800 psi (330 bar) maximum pressure
- Reservoir: 300 gallon (568 liter) capacity, spin-on filler/ breather, sight gauge, cleanout, and sump drain.
- Filtration: 5 micron, full flow tank mounted return filters with electrical clogging indicator. 5 micron pilot oil in-line pressure filter
- Diagnostic Ports: Provided for system, load sense, and pilot pressure

**OPTIONAL EQUIPMENT**

- Boom Extension: Lattice type, swing away
  - Length: 30 feet (9.1m)
  - Head: Two, 19-inch (483 mm) diameter cast nylon sheaves on heavy-duty roller bearings
  - Max. Lifting Height: 121 ft (36.9 m)
- Boom Jib: Lattice type, swing away, stores along boom extension
  - Length: 20 feet (6.1m)
  - Offset Angles: 15° & 30°
  - Max. Lifting Height: 140 feet (42.7 m)
- Track Shoes: 30 inch (762 mm) 3-bar semi grouser
- Track Shoes: 31.5 inch (800 mm) flat shoe
- Auger Ready Package: Includes hoses, fasteners and stowage bracket assembly mounted to the base section of the boom with a flow capability of 34 gpm (130 l/min)
- Complete Auger Package: Adds a two speed auger motor/gear box and one 60 inch (1.52 m) kelly bar to the Auger Ready Package.
- Tool Circuit: Provides 5 gpm (23 l/min) and 10 gpm (45 l/min) at 2,500 PSI (176 bar) through a 50 foot (15.2m) twin hose reel with quick disconnect fittings to operate open center tools.
- Free Fall Hoists: All winches are available in controlled free fall configurations.
- Cold Weather Packages: Cold weather options are available for operation to -40°C (Consult factory for application support)
- Work Platform: Model WP750 – 36 in x 72 in (0.9m x 1.8m) , all steel, welded, two person platform with maximum capacity of 750 lbs (340 kg).
- Pole Claw: Heavy-duty pole claw with hydraulic clamp and tilt.
- Access walkways
- Radio control package.
- Rotation resistant wire rope.



**MAIN WINCH**

Planetary geared two-speed winch includes a bent axis, variable displacement hydraulic motor, a multi-disc internal brake, grooved drum and cable follower.  
Wire Rope: 530 ft (162 m) 5/8 in (16 mm) 6 x 37 EIPS, IWRC, RRL. Line pulls are not based on wire rope strength. Drum rotation indicator is standard.

Rope Layer	Maximum Line Pull		Full Load Line Speed		High Line Speed		Layer		Total	
	lb	kn	ft/min	m/min	ft/min	m/min	ft	m	ft	m
1	15,630	69.5	185	56	392	119	104	32	104	32
2	14,070	62.6	206	63	436	133	116	35	220	67
3	12,790	56.9	227	69	480	146	127	39	347	106
4	11,720	52.1	247	75	523	159	139	42	486	148
5	10,820	48.1	268	82	567	173	151	46	637	194
6	10,050	44.7	289	88	611	186	162	50	799	244

**AUXILIARY WINCH**

Planetary geared two-speed winch includes a bent axis, variable displacement hydraulic motor, a multi-disc internal brake, grooved drum and cable follower.  
Wire Rope: 350 ft (107 m) 5/8 in (16 mm) 6 x 37 EIPS, IWRC, RRL. Line pulls are not based on wire rope strength. Drum rotation indicator is standard.

Rope Layer	Maximum Line Pull		Full Load Line Speed		High Line Speed		Layer		Total	
	lb	kn	ft/min	m/min	ft/min	m/min	ft	m	ft	m
1	15,630	69.5	185	56	392	119	104	32	104	32
2	14,070	62.6	206	63	436	133	116	35	220	67
3	12,790	56.9	227	69	480	146	127	39	347	106
4	11,720	52.1	247	75	523	159	139	42	486	148

**MACHINE WEIGHTS**

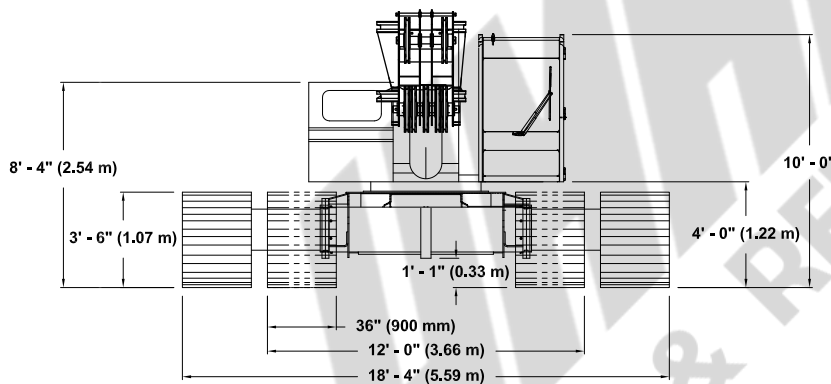
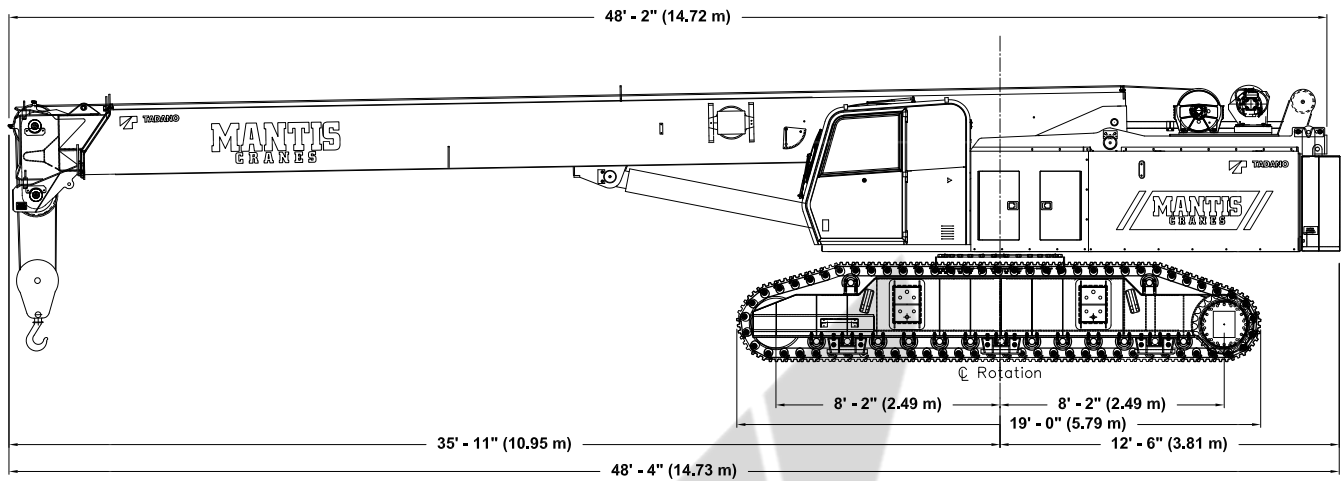
STANDARD CRANE WITH 3 SECTION 80 ft 0 in (24.38 m) BOOM, 1 PIECE COUNTERWEIGHT & 30 in (762 mm) TRACK SHOES	59,980 lb	27,210 kg
Crane Less Counterweight	48,480 lb	21,990 kg
Counterweight	10,000 lb	4,536 kg
Track Frames, 2 pieces 11,800 lb (5,352 kg) each	23,600 lb	10,705 kg

**OPTIONAL EQUIPMENT**

30 ft (9.14 m) Lattice Extension	1,700 lb	771 kg
20 ft (6.10 m) Jib (connects to head of Lattice Extension ONLY)	700 lb	318 kg
Auxiliary Nose Sheave	210 lb	95 kg
Auxiliary Winch with Standard Rope	685 lb	311 kg
12 ton (11 mt) Headache Ball	404 lb	183 kg
40 ton (36 mt) Hook Block	1,200 lb	544 kg
Auger Ready Package	440 lb	200 kg
Complete Auger Package	1,520 lb	690 kg
60 in (1.52 m) Auger Kelly Bar	120 lb	54 kg
72 in (1.83 m) Auger Kelly Bar	140 lb	64 kg

\* Deduction from Standard Crane Weight

## DIMENSIONS

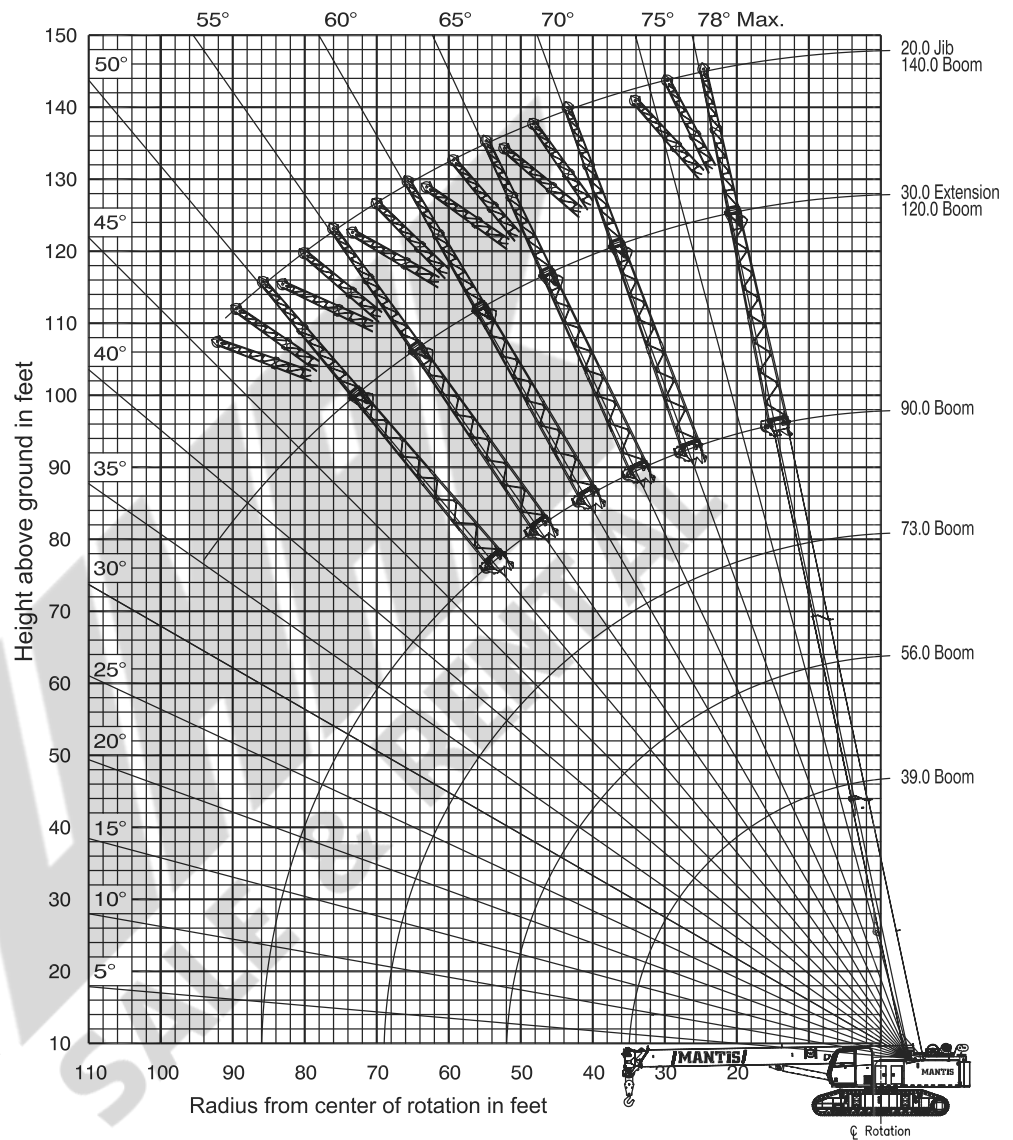
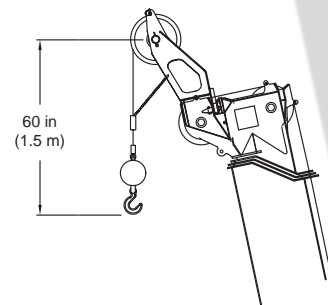
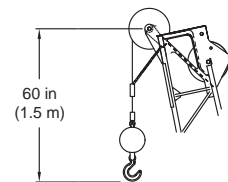
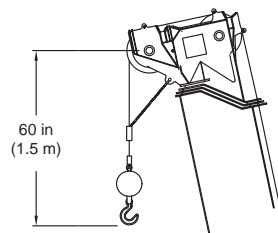
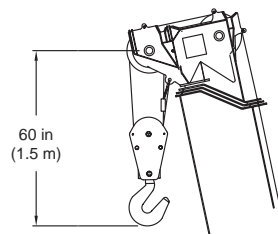


### WIDTHS, WEIGHTS, AND GROUND PRESSURES\*

Shoe Width	Overall Width		Area	Ground Pressure	Working Weight
	Retracted	Extended			
24 in (609 mm)	11 ft 0 in (3.35 m)	17 ft 2 in (5.23 m)	9,360 in <sup>2</sup> (6.04 m <sup>2</sup> )	8.9 psi (0.62 kg/cm <sup>2</sup> )	82,950 lb (37,630 kg)
30 in (762 mm)	11 ft 6 in (3.51 m)	17 ft 8 in (5.39 m)	11,700 in <sup>2</sup> (7.55 m <sup>2</sup> )	7.3 psi (0.51 kg/cm <sup>2</sup> )	84,934 lb (38,530 kg)
36 in (900 mm)	12 ft 0 in (3.66 m)	18 ft 4 in (5.59 m)	14,040 in <sup>2</sup> (9.06 m <sup>2</sup> )	6.2 psi (0.44 kg/cm <sup>2</sup> )	86,904 lb (39,420 kg)

\*Crane equipped with: 80 ft boom, extension, jib, 40 ton hook block, 12 ton headache ball

## 90 FT MAIN BOOM, 30 FT EXTENSION &amp; 20 FT JIB



CAUTION: THESE CHART VALUES ARE ONLY A GUIDE AND MUST NOT BE USED TO OPERATE THE CRANE.  
USE ONLY THE IN CAB LOAD CHARTS AND OPERATORS MANUAL FURNISHED WITH THE CRANE.

## LOAD CHARTS

## 360 DEGREE RATING - LOADS IN lb x 1000

MAIN BOOM with TRACKS FULLY EXTENDED								
10,000 lb COUNTERWEIGHT								
RADIUS (ft)	MAIN BOOM LENGTH (ft)							RADIUS (ft)
	39.0	48.0	56.0	65.0	73.0	82.0	90.0	
10	80.0 70.9°	41.5 74.4°	40.0 76.8°					10
12	80.0 67.7°	39.0 71.9°	37.0 74.7°	36.0 76.8°				12
15	66.0 62.8°	35.0 68.0°	34.5 71.5°	34.0 74.0°	33.0 75.9°	32.0 77.4°		15
20	39.8 53.9°	34.0 61.2°	33.0 65.9°	27.0 69.3°	26.0 71.8°	25.0 73.8°	24.5 75.4°	20
25	26.6 43.9°	27.0 53.9°	27.0 60.1°	26.0 64.4°	25.0 67.6°	24.0 70.1°	20.0 72.0°	25
30	19.5 31.3°	19.7 45.9°	19.9 53.9°	19.5 59.3°	19.0 63.3°	18.5 66.3°	18.0 68.6°	30
35	14.9 3.8°	15.2 36.4°	15.4 47.2°	15.5 53.9°	15.6 58.7°	15.6 62.3°	15.7 65.1°	35
40		12.1 23.7°	12.3 39.5°	12.4 48.1°	12.4 53.9°	12.5 58.2°	12.5 61.6°	40
45			10.0 30.3°	10.1 41.7°	10.2 48.9°	10.2 54.0°	10.2 57.8°	45
50			8.2 16.7°	8.3 34.3°	8.4 43.3°	8.5 49.4°	8.5 54.0°	50
55				7.0 25.0°	7.1 37.1°	7.1 44.5°	7.1 49.9°	55
60				5.9 8.4°	6.0 29.8°	6.0 39.2°	6.0 45.5°	60
65					5.0 20.1°	5.1 33.1°	5.1 40.8°	65
70						4.3 25.7°	4.3 35.5°	70
75						3.7 15.2°	3.7 29.5°	75
80							3.1 21.9°	80
85							2.6 9.4°	85

\* Capacity based on maximum obtainable boom angle.

° Boom angles are stated in degrees.

NOTE: Capacities appearing above the bold line are based on structural strength; tipping should not be relied upon as a capacity limitation.  
Capacities appearing below the bold line are based on stability and do not exceed 75% of tipping.

CAUTION: THESE CHART VALUES ARE ONLY A GUIDE AND MUST NOT BE USED TO OPERATE THE CRANE.  
USE ONLY THE IN CAB LOAD CHARTS AND OPERATORS MANUAL FURNISHED WITH THE CRANE.



## LOAD CHARTS

## 360 DEGREE RATING - LOADS IN lb x 1000

MAIN BOOM with TRACKS FULLY RETRACTED			
10,000 lb COUNTERWEIGHT			
MAIN BOOM LENGTH (ft)			
RADIUS (ft)	39.0	39.1 to 90.0	RADIUS (ft)
10	70.0	40.0	10
12	50.0	36.0	12
14	39.0	33.0	14
16	31.5	31.5	16
18	26.0	26.0	18
20	22.0	22.0	20
22	19.0	19.0	22
24	16.5	16.5	24
26	14.4	14.4	26
28	12.7	12.7	28
30	11.2	11.2	30
32	10.1	10.1	32
34	9.1	9.1	34
36	8.4	8.4	36
38	7.6	7.6	38
40	6.9	6.9	40
42	6.3	6.3	42
44	5.9	5.9	44
46	5.4	5.4	46
48	4.9	4.9	48
50	4.5	4.5	50
52	4.2	4.2	52
54	3.8	3.8	54
56	3.5	3.5	56
58	3.2	3.2	58
60	2.9	2.9	60
60	2.3	2.3	60

30' EXTENSION & 20' JIB with TRACKS FULLY EXTENDED						
10,000 lb COUNTERWEIGHT						
30' EXTENSION			20' JIB			
Boom Angle	Total Boom Length (ft)		Jib Offset Angles			Boom Angle
	69.0 to 112.0	> 112.0	0°	15°	30°	
78°	18.0	18.0	6.7	4.0	2.2	78°
75°	13.5	13.6	6.5	4.0	2.1	75°
72°	11.5	11.5	5.3	3.5	2.0	72°
70°	10.1	10.1	4.9	3.2	1.9	70°
68°	8.9	8.8	4.4	3.0	1.8	68°
65°	8.0	8.0	3.9	2.8	1.8	65°
62°	7.2	5.8	3.3	2.6	1.7	62°
60°	6.7	5.0	3.0	2.4	1.7	60°
58°	6.1	4.3	2.2	1.9	1.4	58°
55°	5.8	3.5	1.6	1.3	1.0	55°
52°	5.3	2.8	0.8	0.6	0.4	52°
50°	5.1	2.5	0.5	0.3	0.2	50°
48°	4.8	2.1				48°
45°	4.6	1.7				45°

ZERO DEGREE BOOM ANGLE MAXIMUM CAPACITY			
with TRACKS FULLY EXTENDED			
10,000 lb COUNTERWEIGHT			
BOOM LENGTH (ft)	RADIUS (ft)	LOAD (lbs) (x 1000)	BOOM LENGTH (ft)
39.0	35.0	14.9	39.0
48.0	44.0	10.6	48.0
56.0	52.0	7.9	56.0
65.0	61.0	5.8	65.0
73.0	69.0	4.5	73.0
82.0	78.0	3.3	82.0
90.0	86.0	2.5	90.0

WEIGHT REDUCTIONS	
LOAD HANDLING DEVICES	
HOOKBLOCK: 40 Ton - 4 Sheave	1200 lbs
OVERHAUL BALL: 12 Ton w/Swivel	220 lbs
OPTIONAL HANDLING DEVICES	
30 ft. Extension - Stowed**	350 lbs
30 ft. Extension - Erected**	2000 lbs
30 ft. Ext. and 20 ft. Jib - Stowed**	750 lbs
30 ft. Ext. and 20 ft. Jib - Erected**	3500 lbs
Auxiliary Nose Sheave**	250 lbs

\*\* Reduction of main boom capacities.

NOTE: Capacities appearing above the bold line are based on structural strength; tipping should not be relied upon as a capacity limitation.  
Capacities appearing below the bold line are based on stability and do not exceed 75% of tipping.

CAUTION: THESE CHART VALUES ARE ONLY A GUIDE AND MUST NOT BE USED TO OPERATE THE CRANE.  
USE ONLY THE IN CAB LOAD CHARTS AND OPERATORS MANUAL FURNISHED WITH THE CRANE.

## LOAD CHARTS

## 360 DEGREE RATING - LOADS IN lb x 1000

AUXILIARY NOSE SHEAVE with TRACKS FULLY EXTENDED								
10,000 lb COUNTERWEIGHT								
RADIUS (ft)	MAIN BOOM LENGTH (ft)							RADIUS (ft)
	39.0	48.0	56.0	65.0	73.0	82.0	90.0	
10	11.0	11.0	11.0					10
	70.9°	74.4°	76.8°					
12	11.0	11.0	11.0	11.0				12
	67.7°	71.9°	74.7°	76.8°				
15	11.0	11.0	11.0	11.0	11.0	11.0		15
	62.8°	68.0°	71.5°	74.0°	75.9°	77.4°		
20	11.0	11.0	11.0	11.0	11.0	11.0	11.0	20
	53.9°	61.2°	65.9°	69.3°	71.8°	73.8°	75.4°	
25	11.0	11.0	11.0	11.0	11.0	11.0	11.0	25
	43.9°	53.9°	60.1°	64.4°	67.6°	70.1°	72.0°	
30	11.0	11.0	11.0	11.0	11.0	11.0	11.0	30
	31.3°	45.9°	53.9°	59.3°	63.3°	66.3°	68.6°	
35	11.0	11.0	11.0	11.0	11.0	11.0	11.0	35
	3.8°	36.4°	47.2°	53.9°	58.7°	62.3°	65.1°	
40		11.0	11.0	11.0	11.0	11.0	11.0	40
		23.7°	39.5°	48.1°	53.9°	58.2°	61.6°	
45			10.0	10.1	10.2	10.2	10.2	45
			30.3°	41.7°	48.9°	54.0°	57.8°	
50			8.2	8.3	8.4	8.5	8.5	50
			16.7°	34.3°	43.3°	49.4°	54.0°	
55				7.0	7.1	7.1	7.1	55
				25.0°	37.1°	44.5°	49.9°	
60				5.9	5.9	6.0	6.0	60
				8.4°	29.8°	39.2°	45.5°	
65					5.0	5.1	5.1	65
					20.1°	33.1°	40.8°	
70						4.3	4.3	70
						25.7°	35.5°	
75						3.7	3.7	75
						15.2°	29.5°	
80							3.1	80
							21.9°	
85							2.6	85
							9.4°	

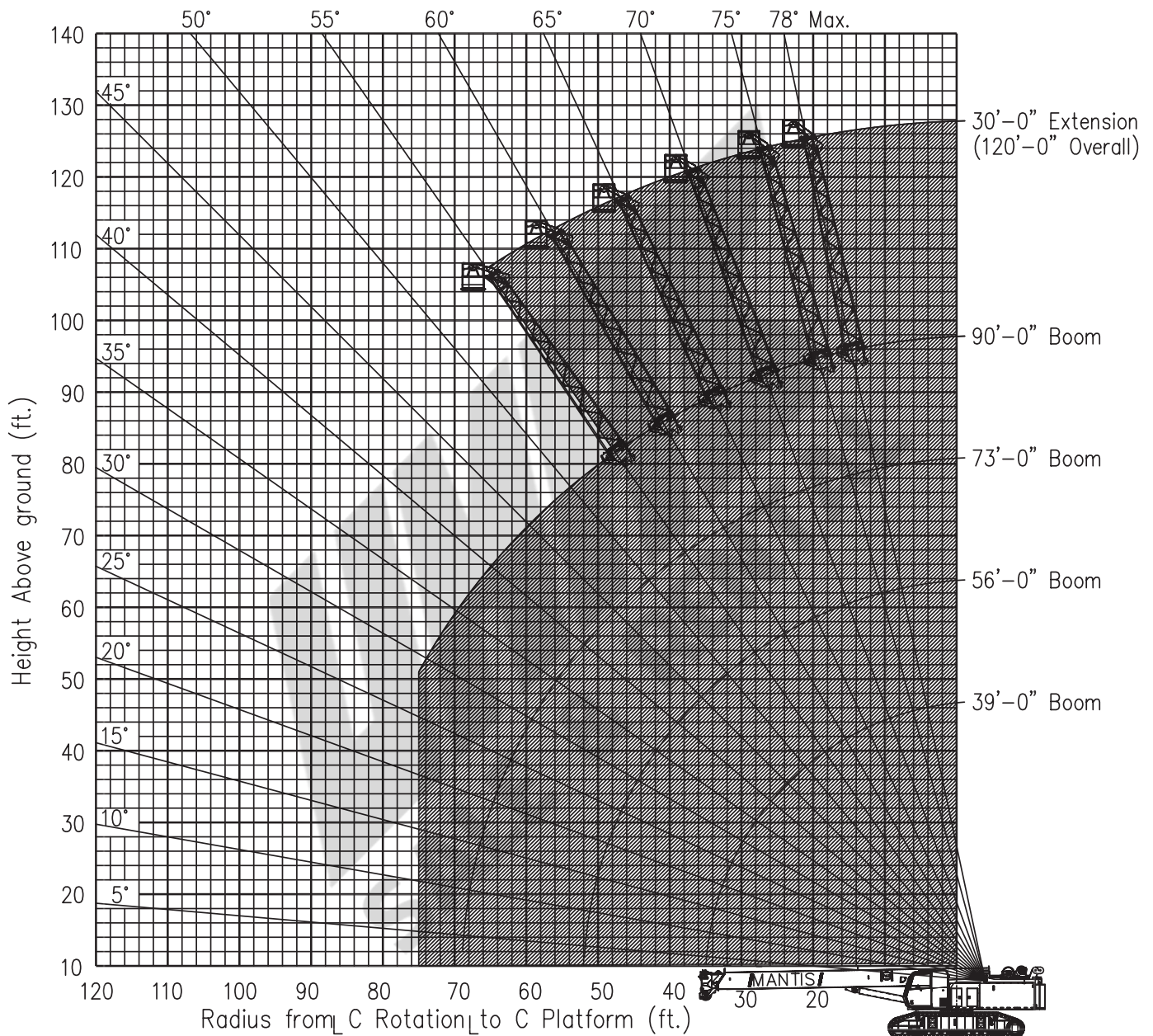
° Boom angles are stated in degrees.

NOTE: Capacities appearing above the bold line are based on structural strength; tipping should not be relied upon as a capacity limitation.  
Capacities appearing below the bold line are based on stability and do not exceed 75% of tipping.

CAUTION: THESE CHART VALUES ARE ONLY A GUIDE AND MUST NOT BE USED TO OPERATE THE CRANE.  
USE ONLY THE IN CAB LOAD CHARTS AND OPERATORS MANUAL FURNISHED WITH THE CRANE.

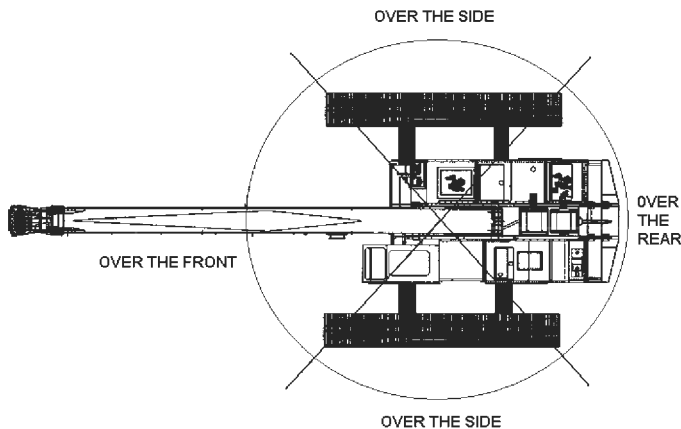
## LOAD CHARTS

**WP-750 WORK PLATFORM**  
**Installed on MANTIS MODEL 8012**  
**as originally manufactured and equipped by Tadano Mantis Corporation**



Limits of operation: Maximum load capacity = 750 lb      Maximum radius when mounted on main boom = 78 ft

CAUTION: THESE CHART VALUES ARE ONLY A GUIDE AND MUST NOT BE USED TO OPERATE THE CRANE.  
 USE ONLY THE IN CAB LOAD CHARTS AND OPERATORS MANUAL FURNISHED WITH THE CRANE.



## MANTIS MODEL 8012

## WIRE ROPE LINE PULL CAPACITIES

PARTS OF LINE	MAIN WINCH (pounds)	AUX WINCH (pounds)	PARTS OF LINE	MAIN WINCH (pounds)
1	11,771	11,771	5	58,855
2	23,542	23,542	6	70,626
3	35,313	N/A	7	82,397
4	47,084	N/A	8	94,168
5/8 inch diameter wire rope, 6 x 37 Class, EIP, IWRC				

PLEASE READ, UNDERSTAND, AND FOLLOW THE MANUALS FURNISHED WITH THE CRANE (OPERATORS AND SAFETY) AS WELL AS THE CAPACITY LIMITATIONS AND GENERAL CONDITIONS LISTED BELOW PRIOR TO OPERATION OF THE CRANE. FAILURE TO DO SO MAY RESULT IN AN ACCIDENT.

This MANTIS CRANE as manufactured by Tadano Mantis Corporation meets the requirements of ASME B30.5. Structure and stability have been tested in accordance with SAE J1063 and SAE J765, respectively. Lifting capacities as determined by boom length, angle or radius, apply only to machines as originally equipped by manufacturer and in a properly maintained condition. Capacities given are maximum covered by the manufacturer's warranty and are based on a freely suspended load with NO allowance for factors as out-of-level operation, supporting surface conditions, hazardous surroundings, experience of personnel, etc. The operator shall establish practical working loads based on prevailing operating conditions, such as, but not limited to the above.

When making lifts where capacities may be within a zone limited by structural strength, the operator shall determine that the weight of the load is known within plus or minus (+/-) ten percent (10%) before making lift. **DO NOT** lift load or extend boom without counterweight in place. Deductions from rated capacities must be made for the weight of the hook block, hook/ball, slings, spreader bar, or other suspended equipment.

Side pull on boom is extremely dangerous and must be avoided.

**DO NOT** exceed manufacturers maximum specified reeving.

**DO NOT** use this chart if wind speed exceeds 20 mph. Consult the manufacturer for specialized load ratings.

Load radius is defined as the horizontal distance from the axis of rotation (with no load) to the center of the lifting device after load is applied. Boom angle is the included angle between the longitudinal axis of the boom base section and the Horizontal axis, after lifting load. The boom angle before lifting should be slightly greater than desired to account for boom deflection.

Boom angle/boom length relationships given are an approximation of the resulted load radius, which should be an accurate measurement. Boom height dimensions are measured from ground to center of lower boom head sheave.

It is permissible to attempt to telescope boom with a load within the limits of rated capacities. However, boom angle system hydraulic pressure, and/or boom lubrication may affect operation.

It is permissible to travel with loads within the rated capacity of the crane. Travel speeds should be greatly reduced to reflect terrain limitations and minimize dynamic loads applied to the crane structure.

CAUTION: THESE CHART VALUES ARE ONLY A GUIDE AND MUST NOT BE USED TO OPERATE THE CRANE.  
USE ONLY THE IN CAB LOAD CHARTS AND OPERATORS MANUAL FURNISHED WITH THE CRANE.



## 40 Ton Telescopic Boom Crawler Crane

## NOTES:

# TADANO MANTIS CORPORATION

1705 Columbia Avenue • Franklin, TN 37064 USA • Toll-Free: 1-800-272-3325 • Fax: 615-790-6803 • [mantiscranes.com](http://mantiscranes.com)



# LOAD CHART

## MANTIS Model 8012

### 40 Ton Hydraulic Crawler Crane

as originally manufactured and equipped by Tadano Mantis Corporation

### with Standard 90' Main Boom

## Limitations and General Conditions.

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This MANTIS CRANE as manufactured by Tadano Mantis Corporation, meets the requirements of ASME B30.5. Structure and stability have been tested in accordance with SAE J1063 and SAE J765, respectively. Lifting capacities as determined by boom length, angle or radius, apply only to machines as originally equipped by manufacturer and in a properly maintained condition. Capacities given are maximum covered by the manufacturers warranty and are based on a freely suspended load with **NO** allowance for factors such as out-of-level operation, supporting surface conditions, hazardous surroundings, experience of personnel, etc. The operator shall establish practical working loads based on prevailing operating conditions, such as, but not limited to the above.

When making lifts where capacities may be within a zone limited by structural strength, the operator shall determine that the weight of the load is known within plus or minus (+/-) ten percent (10%) before making lift. **DO NOT** lift load or extend boom without considering counterweights, amount of track extension, and the appropriate **LOAD CHART**. Deductions from rated capacities must be made for the weight of the hook block, hook/ball, slings, spreader bar, or other suspended equipment.

Side pull on boom is extremely dangerous and must be avoided.

**DO NOT** exceed manufacturers maximum specified reeving.

**DO NOT** use this chart if wind speed exceeds 20 mph. Consult the manufacturer for specialized load ratings.

Load radius is defined as the horizontal distance from the axis of rotation (with no load) to the center of the lifting device after load is applied.

Boom angle is the included angle between the Longitudinal axis of the boom base section and the Horizontal axis, after lifting load. The boom angle before lifting should be slightly greater than desired to account for boom deflection.

Boom angle/boom length relationships given are an approximation of the resulting load radius, which should be an accurate measurement.

Boom height dimensions are measured from ground to center of lower boom head sheave.

It is permissible to attempt to telescope boom with a load within the limits of rated capacities. However, boom angle system hydraulic pressure, and/or boom lubrication may affect operation.

It is permissible to travel with loads within the rated capacity of the crane. Travel speeds should be greatly reduced to reflect terrain limitations and minimize dynamic loads applied to the crane structure.

Specifications subject to change without notice.

## LOAD CHART SELECTION & LOAD MOMENT INDICATOR SETTING INFORMATION

Each Load Chart in this document corresponds to a particular crane configuration. The Load Moment Indicator system must be set to match the configuration in use. If it is set improperly, the crane may function poorly or not at all

The chart below shows the Operating Modes and corresponding crane configurations available.

### NOTE:

If you are certain that a load is within load chart limits but the crane will not lift it, check the selected reeving and crane configuration.

Crane Configuration	Track Position	Counter-weight (lb)	Allowable Reeving (Parts of Line)	Load Chart Number
Main Boom	Fully Extended	10,000	1 to 8	1
Main Boom	Fully Extended	NO CWT	1 to 8	2
Main Boom	Retracted	10,000	1 to 8	3
Auxiliary Boom Nose Sheave	Fully Extended	10,000	1	4
Auxiliary Boom Nose Sheave	Fully Extended	NO CWT	1	5
30ft Extension	Fully Extended	10,000	1 or 2	6
20ft Jib - 0° Offset	Fully Extended	10,000	1	7
20ft Jib - 15° Offset	Fully Extended	10,000	1	7
20ft Jib - 30° Offset	Fully Extended	10,000	1	7
Work Platform on Main Boom	Fully Extended	10,000	NA	See Operating Range Chart
Work Platform on 30ft Extension	Fully Extended	10,000	NA	See Operating Range Chart



**LIFTING CAPACITY DEDUCTIONS FOR  
LOAD HANDLING DEVICES****MANTIS Model 8012  
40 Ton Crawler Crane**

as originally manufactured and equipped by Tadano Mantis Corporation

Weight Reductions for Load Handling Devices	
<b>Hookblocks</b>	
40 Ton - 4 Sheave	1200 lb.
12 Ton Overhaul Ball w/Swivel	220 lb.
<b>Optional Load Handling Devices</b>	
30 ft. Extension - Stowed*	350 lb.
30 ft. Extension - Erected*	2000 lb.
30 ft. Ext. and 20 ft. Jib - Stowed*	750 lb.
30 ft. Ext. and 20 ft. Jib - Erected*	3500 lb.
Auxillary Nose Sheave*	250 lb.
*Reduction of main boom capacities	

**NOTE:**

All values shown apply to original equipment as supplied by Tadano Mantis Corporation. The above deductions should be taken into account when calculating the load to be lifted.

A properly calibrated and maintained Load Moment Indicating (LMI) system will indicate boom mounted and other suspended equipment.

**CHART #1****MANTIS Model 8012****40 Ton Crawler Crane**

as originally manufactured and equipped by Tadano Mantis Corporation

**360 DEGREE RATING - LOADS= lb. x 1000**

<b>MAIN BOOM with TRACKS FULLY EXTENDED</b>								
<b>10,000 lb. COUNTERWEIGHT</b>								
<b>RADIUS</b>	<b>MAIN BOOM LENGTH (ft)</b>							<b>RADIUS</b>
<b>(ft)</b>	<b>39.0</b>	<b>47.5</b>	<b>56.0</b>	<b>64.5</b>	<b>73.0</b>	<b>81.5</b>	<b>90.0</b>	<b>(ft)</b>
<b>10</b>	80.0	41.5	40.0					<b>10</b>
<b>12</b>	80.0	39.0	37.0	36.0				<b>12</b>
<b>15</b>	66.0	35.0	34.5	34.0	33.0	32.0		<b>15</b>
<b>20</b>	39.8	34.0	33.0	27.0	26.0	25.0	24.5	<b>20</b>
<b>25</b>	26.6	27.0	27.0	26.0	25.0	24.0	20.0	<b>25</b>
<b>30</b>	19.5	19.7	19.9	19.5	19.0	18.5	18.0	<b>30</b>
<b>35</b>	14.9	15.2	15.4	15.5	15.6	15.6	15.7	<b>35</b>
<b>40</b>		12.1	12.3	12.4	12.4	12.5	12.5	<b>40</b>
<b>45</b>			10.0	10.1	10.2	10.2	10.2	<b>45</b>
<b>50</b>			8.2	8.3	8.4	8.5	8.5	<b>50</b>
<b>55</b>				7.0	7.1	7.1	7.1	<b>55</b>
<b>60</b>				5.9	6.0	6.0	6.0	<b>60</b>
<b>65</b>					5.0	5.1	5.1	<b>65</b>
<b>70</b>						4.3	4.3	<b>70</b>
<b>75</b>						3.7	3.7	<b>75</b>
<b>80</b>							3.1	<b>80</b>
<b>85</b>							2.6	<b>85</b>
<b>90</b>								<b>90</b>

**NOTE:**

Capacities appearing above the bold line are based on structural strength; tipping should not be relied upon as a capacity limitation.

Capacities appearing below the bold line are based on stability and do not exceed 75% of tipping.

**CHART #2****MANTIS Model 8012****40 Ton Crawler Crane**

as originally manufactured and equipped by Tadano Mantis Corporation

**360 DEGREE RATING - LOADS= lb. x 1000**

<b>MAIN BOOM with TRACKS FULLY EXTENDED</b>								
<b>NO COUNTERWEIGHT</b>								
<b>RADIUS</b>	<b>MAIN BOOM LENGTH (ft)</b>							<b>RADIUS</b>
<b>(ft)</b>	<b>39.0</b>	<b>47.5</b>	<b>56.0</b>	<b>64.5</b>	<b>73.0</b>	<b>81.5</b>	<b>90.0</b>	<b>(ft)</b>
<b>10</b>	80.0	41.5	40.0					<b>10</b>
<b>12</b>	80.0	39.0	37.0	36.0				<b>12</b>
<b>15</b>	66.0	35.0	34.5	34.0	33.0	32.0		<b>15</b>
<b>20</b>	27.7	28.0	28.0	27.0	26.0	25.0	24.5	<b>20</b>
<b>25</b>	18.1	18.4	18.6	18.7	18.8	18.9	19.0	<b>25</b>
<b>30</b>	12.8	13.1	13.3	13.4	13.5	13.6	13.7	<b>30</b>
<b>35</b>	9.5	9.8	10.0	10.1	10.2	10.3	10.3	<b>35</b>
<b>40</b>		7.5	7.7	7.8	7.9	8.0	8.0	<b>40</b>
<b>45</b>			6.0	6.1	6.2	6.3	6.3	<b>45</b>
<b>50</b>			4.8	4.9	5.0	5.0	5.1	<b>50</b>
<b>55</b>				3.9	4.0	4.0	4.1	<b>55</b>
<b>60</b>				3.1	3.2	3.2	3.3	<b>60</b>
<b>65</b>					2.5	2.6	2.6	<b>65</b>
<b>70</b>						2.0	2.0	<b>70</b>
<b>75</b>						1.5	1.6	<b>75</b>
<b>80</b>							1.1	<b>80</b>
<b>85</b>							0.8	<b>85</b>
<b>90</b>								<b>90</b>

**NOTE:**

Capacities appearing above the bold line are based on structural strength; tipping should not be relied upon as a capacity limitation.

Capacities appearing below the bold line are based on stability and do not exceed 75% of tipping.

**CHART #3****MANTIS Model 8012****40 Ton Crawler Crane**

as originally manufactured and equipped by Tadano Mantis Corporation

**360 DEGREE RATING - LOADS= lb. x 1000**

<b>MAIN BOOM with TRACKS RETRACTED</b>								
<b>10,000 lb. COUNTERWEIGHT</b>								
<b>RADIUS</b>	<b>MAIN BOOM LENGTH (ft)</b>							<b>RADIUS</b>
<b>(ft)</b>	<b>39.0</b>	<b>47.5</b>	<b>56.0</b>	<b>64.5</b>	<b>73.0</b>	<b>81.5</b>	<b>90.0</b>	<b>(ft)</b>
<b>10</b>	70.0	40.0						<b>10</b>
<b>12</b>	50.0	36.0	36.0					<b>12</b>
<b>14</b>	39.0	33.0	33.0	33.0				<b>14</b>
<b>16</b>	31.5	31.5	31.5	31.5	31.5	31.5	31.5	<b>16</b>
<b>18</b>	26.0	26.0	26.0	26.0	26.0	26.0	26.0	<b>18</b>
<b>20</b>	22.0	22.0	22.0	22.0	22.0	22.0	22.0	<b>20</b>
<b>22</b>	19.0	19.0	19.0	19.0	19.0	19.0	19.0	<b>22</b>
<b>24</b>	16.5	16.5	16.5	16.5	16.5	16.5	16.5	<b>24</b>
<b>26</b>	14.4	14.4	14.4	14.4	14.4	14.4	14.4	<b>26</b>
<b>28</b>	12.7	12.7	12.7	12.7	12.7	12.7	12.7	<b>28</b>
<b>30</b>	11.2	11.2	11.2	11.2	11.2	11.2	11.2	<b>30</b>
<b>32</b>	10.1	10.1	10.1	10.1	10.1	10.1	10.1	<b>32</b>
<b>34</b>	9.1	9.1	9.1	9.1	9.1	9.1	9.1	<b>34</b>
<b>36</b>		8.4	8.4	8.4	8.4	8.4	8.4	<b>36</b>
<b>38</b>		7.6	7.6	7.6	7.6	7.6	7.6	<b>38</b>
<b>40</b>		6.9	6.9	6.9	6.9	6.9	6.9	<b>40</b>
<b>42</b>		6.3	6.3	6.3	6.3	6.3	6.3	<b>42</b>
<b>44</b>			5.9	5.9	5.9	5.9	5.9	<b>44</b>
<b>46</b>			5.4	5.4	5.4	5.4	5.4	<b>46</b>
<b>48</b>			4.9	4.9	4.9	4.9	4.9	<b>48</b>
<b>50</b>			4.5	4.5	4.5	4.5	4.5	<b>50</b>
<b>52</b>			4.2	4.2	4.2	4.2	4.2	<b>52</b>
<b>54</b>				3.8	3.8	3.8	3.8	<b>54</b>
<b>56</b>				3.5	3.5	3.5	3.5	<b>56</b>
<b>58</b>				3.2	3.2	3.2	3.2	<b>58</b>
<b>60</b>				2.9	2.9	2.9	2.9	<b>60</b>

**NOTE:**

Capacities appearing above the bold line are based on structural strength; tipping should not be relied upon as a capacity limitation.

Capacities appearing below the bold line are based on stability and do not exceed 75% of tipping.



**CHART #4****MANTIS Model 8012****40 Ton Crawler Crane**

as originally manufactured and equipped by Tadano Mantis Corporation

**360 DEGREE RATING - LOADS= lb. x 1000**

<b>AUXILIARY BOOM NOSE SHEAVE with TRACKS FULLY EXTENDED</b>								
<b>10,000 lb. COUNTERWEIGHT</b>								
<b>RADIUS</b>	<b>MAIN BOOM LENGTH (ft)</b>							<b>RADIUS</b>
<b>(ft)</b>	<b>39.0</b>	<b>47.5</b>	<b>56.0</b>	<b>64.5</b>	<b>73.0</b>	<b>81.5</b>	<b>90.0</b>	<b>(ft)</b>
<b>10</b>	11.0	11.0	11.0					<b>10</b>
<b>12</b>	11.0	11.0	11.0	11.0				<b>12</b>
<b>15</b>	11.0	11.0	11.0	11.0	11.0	11.0		<b>15</b>
<b>20</b>	11.0	11.0	11.0	11.0	11.0	11.0	11.0	<b>20</b>
<b>25</b>	11.0	11.0	11.0	11.0	11.0	11.0	11.0	<b>25</b>
<b>30</b>	11.0	11.0	11.0	11.0	11.0	11.0	11.0	<b>30</b>
<b>35</b>	11.0	11.0	11.0	11.0	11.0	11.0	11.0	<b>35</b>
<b>40</b>		11.0	11.0	11.0	11.0	11.0	11.0	<b>40</b>
<b>45</b>			10.0	10.1	10.2	10.2	10.2	<b>45</b>
<b>50</b>			8.2	8.3	8.4	8.5	8.5	<b>50</b>
<b>55</b>				7.0	7.1	7.1	7.1	<b>55</b>
<b>60</b>				5.9	5.9	6.0	6.0	<b>60</b>
<b>65</b>					5.0	5.1	5.1	<b>65</b>
<b>70</b>						4.3	4.3	<b>70</b>
<b>75</b>						3.7	3.7	<b>75</b>
<b>80</b>							3.1	<b>80</b>
<b>85</b>							2.6	<b>85</b>
<b>90</b>								<b>90</b>

**NOTE:**

Capacities appearing above the bold line are based on structural strength; tipping should not be relied upon as a capacity limitation. Capacities appearing below the bold line are based on stability and do not exceed 75% of tipping.

**CHART #5****MANTIS Model 8012****40 Ton Crawler Crane**

as originally manufactured and equipped by Tadano Mantis Corporation

**360 DEGREE RATING - LOADS= lb. x 1000**

<b>AUXILIARY BOOM NOSE SHEAVE with TRACKS FULLY EXTENDED</b>								
<b><u>NO COUNTERWEIGHT</u></b>								
<b>RADIUS</b>	<b>MAIN BOOM LENGTH (ft)</b>							<b>RADIUS</b>
<b>(ft)</b>	<b>39.0</b>	<b>47.5</b>	<b>56.0</b>	<b>64.5</b>	<b>73.0</b>	<b>81.5</b>	<b>90.0</b>	<b>(ft)</b>
<b>10</b>	11.0	11.0	11.0					<b>10</b>
<b>12</b>	11.0	11.0	11.0	11.0				<b>12</b>
<b>15</b>	11.0	11.0	11.0	11.0	11.0	11.0		<b>15</b>
<b>20</b>	11.0	11.0	11.0	11.0	11.0	11.0	11.0	<b>20</b>
<b>25</b>	11.0	11.0	11.0	11.0	11.0	11.0	11.0	<b>25</b>
<b>30</b>	11.0	11.0	11.0	11.0	11.0	11.0	11.0	<b>30</b>
<b>35</b>	9.5	9.8	10.0	10.1	10.2	10.3	10.3	<b>35</b>
<b>40</b>		7.5	7.7	7.8	7.9	8.0	8.0	<b>40</b>
<b>45</b>			6.0	6.1	6.2	6.3	6.3	<b>45</b>
<b>50</b>			4.8	4.9	5.0	5.0	5.1	<b>50</b>
<b>55</b>				3.9	4.0	4.0	4.1	<b>55</b>
<b>60</b>				3.1	3.2	3.2	3.3	<b>60</b>
<b>65</b>					2.5	2.6	2.6	<b>65</b>
<b>70</b>						2.0	2.0	<b>70</b>
<b>75</b>						1.5	1.6	<b>75</b>
<b>80</b>							1.1	<b>80</b>
<b>85</b>							0.8	<b>85</b>
<b>90</b>								<b>90</b>

**NOTE:**

Capacities appearing above the bold line are based on structural strength; tipping should not be relied upon as a capacity limitation. Capacities appearing below the bold line are based on stability and do not exceed 75% of tipping.

**CHART #6****MANTIS Model 8012****40 Ton Crawler Crane**

as originally manufactured and equipped by Tadano Mantis Corporation

**360 DEGREE RATING - LOADS= lb. x 1000**

<b>30' EXTENSION</b>				
<b>with TRACKS FULLY EXTENDED</b>				
<b>10,000 lb. COUNTERWEIGHT</b>				
<b>BOOM ANGLE</b>	<b>Total Boom &lt; 112 ft</b>		<b>Total Boom &gt; 112 ft</b>	<b>BOOM ANGLE</b>
<b>78</b>	18.0		18.0	<b>78</b>
<b>75</b>	13.5		13.6	<b>75</b>
<b>72</b>	11.5		11.5	<b>72</b>
<b>70</b>	10.1		10.1	<b>70</b>
<b>68</b>	8.8		8.8	<b>68</b>
<b>65</b>	8.0		8.0	<b>65</b>
<b>62</b>	7.2		5.8	<b>62</b>
<b>60</b>	6.7		5.0	<b>60</b>
<b>58</b>	6.1		4.3	<b>58</b>
<b>55</b>	5.8		3.5	<b>55</b>
<b>52</b>	5.3		2.8	<b>52</b>
<b>50</b>	5.1		2.5	<b>50</b>
<b>48</b>	4.8		2.1	<b>48</b>
<b>45</b>	4.6		1.7	<b>45</b>

**NOTE:**NEVER use extension without counterweight in place.**NOTE:**

Capacities appearing above the bold line are based on structural strength; tipping should not be relied upon as a capacity limitation.

Capacities appearing below the bold line are based on stability and do not exceed 75% of tipping.

**CHART #7****MANTIS Model 8012****40 Ton Crawler Crane**

as originally manufactured and equipped by Tadano Mantis Corporation.

**360 DEGREE RATING - LOAD= lb. x 1000**

<b>30' EXTENSION + 20' JIB with TRACKS FULLY EXTENDED</b>				
<b>10,000 lb. COUNTERWEIGHT</b>				
<b>Boom Angle</b>	<b>Jib Offset Angles</b>			<b>Boom Angle</b>
	<b>0°</b>	<b>15°</b>	<b>30°</b>	
<b>78°</b>	6.7	4.0	2.2	<b>78°</b>
<b>75°</b>	6.5	4.0	2.1	<b>75°</b>
<b>72°</b>	5.3	3.5	2.0	<b>72°</b>
<b>70°</b>	4.9	3.2	1.9	<b>70°</b>
<b>68°</b>	4.4	3.0	1.8	<b>68°</b>
<b>65°</b>	3.9	2.8	1.8	<b>65°</b>
<b>62°</b>	3.3	2.6	1.7	<b>62°</b>
<b>60°</b>	3.0	2.4	1.7	<b>60°</b>
<b>58°</b>	2.2	1.9	1.4	<b>58°</b>
<b>55°</b>	1.6	1.3	1.0	<b>55°</b>
<b>52°</b>	0.8	0.6	0.4	<b>52°</b>
<b>50°</b>	0.5	0.3	0.2	<b>50°</b>

**NOTE:**NEVER use extension without counterweight in place.**NOTE:**

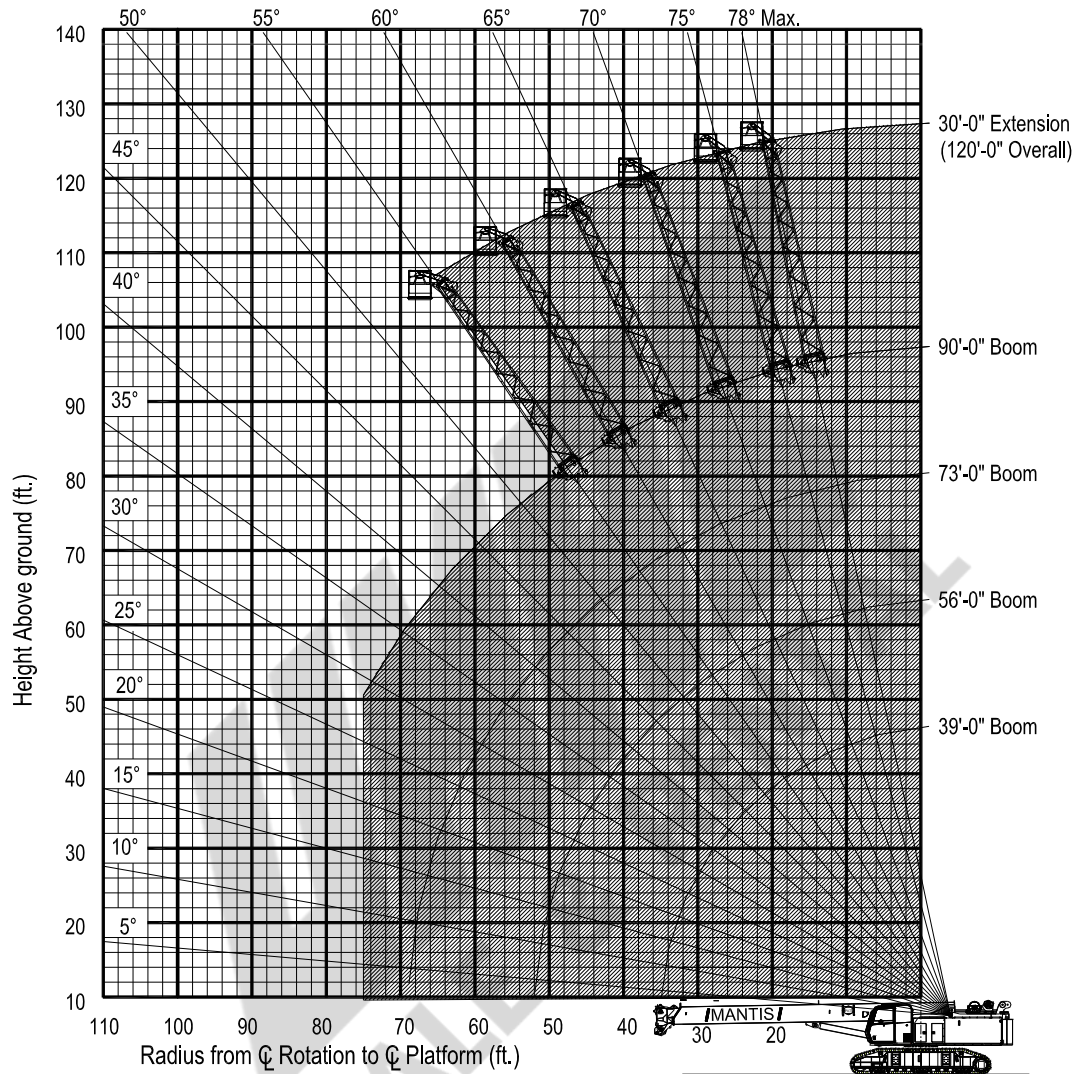
Capacities are based on structural strength; tipping should not be relied upon as a capacity limitation.

# RANGE CHART

## 750 WORK PLATFORM

Installed on MANTIS MODEL 8012

as originally manufactured and equipped by Tadano Mantis Corporation.



**Shaded Area is Allowable Operating Range**

**Limits of operation:**

**Maximum load capacity = 750 lb**

**Maximum radius when mounted on main boom = 75 ft**

**Minimum boom angle when mounted on 30 ft extension = 55°**

# RANGE CHART

## MANTIS MODEL 8012

as originally manufactured and equipped by Tadano Mantis Corporation

